<u>Instruction Set</u> > <u>CIP Axis Attributes</u> > Exception, Fault and Alarm Attributes

# Exception, Fault and Alarm Attributes

These are the exception, fault, and alarm related attributes associated with a Motion Control Axis. Exceptions are conditions that can occur during axis operation that have the potential of generating faults or alarms based on the Exception Action configuration.

# CIP Axis Faults

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Required - All	Get/GSV	Т	LWORD	-	-	-	Refer to Standard Exceptions

A bit map that represents the state of all standard runtime faults. The bit map is identical to that of the CIP Axis Exceptions attribute. Fault bits when set are latched until a fault reset occurs. A fault reset clears the runtime fault bits, but the bits set again immediately if the underlying exception condition is still present. Any exceptions whose CIP Axis Exception Action is configured to ignore or report as alarms do not appear in this attribute.

# CIP Axis Faults 2

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Required - G Optional - NED	Get/GSV	Т	LWORD	-	-	-	Refer to Standard Exceptions

This attributes provides a 64-bit extension to the CIP Axis Faults attribute bit map representing the state of all standard runtime faults. This bit map is identical to that of the CIP Axis Exceptions 2 attribute. Fault bits when set are latched until a fault reset occurs. A fault reset clears the runtime fault bits, but the bits set again immediately if the underlying exception condition is still present.

Any exceptions whose CIP Axis Exception Action is configured to ignore or report as alarms do not appear in this attribute.

# CIP Axis Faults - RA

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Required - All	Get/GSV	Т	LWORD	-	-	-	Refer to Rockwell Automation Specific Exceptions

A bit map that represents the state of all Rockwell Automation specific runtime faults. Fault bits when set are latched until a fault reset occurs. A fault reset clears the runtime fault bits, but the bits set again immediately if the underlying exception condition is still present. Any exceptions whose CIP Axis Exception Action is configured to ignore or report as alarms do not appear in this attribute.

# CIP Axis Faults 2 - RA

## Search



- Duick Start Steps
- ▶ <u>Logix Designer</u>
- ▶ Module Information
- ▲ Instruction Set

<u>Logix 5000 Controllers</u> <u>Instruction and Application</u> <u>Considerations</u>

<u>Logix Designer Application</u> <u>Instruction Set</u>

<u>Interpret the Attribute Tables</u>

Array Concepts

▲ CIP Axis Attributes

AXIS\_CIP\_DRIVE Diagrams

AXIS\_CIP\_DRIVE Structure

Accessing Attributes

AC Line Condition
Attributes

Acceleration Control
Attributes

Acceleration Control
Configuration Attributes

Additional Error Code Information

▶ APR Fault Attributes
 Auto-Tune Configuration
 Attributes

Axis Exception ActionConfiguration Attributes

**Axis Info Attributes** 

Axis Safety Status
Attributes

**Axis Statistical Attributes** 

CIP Axis Status Attributes

**CIP Error Codes** 

<u>CIP Motion Axis Control</u> Modes

▶ Command Reference Generation Attributes Configuration Fault

<u>Attributes</u>

**Control Mode Attributes** 

Converter AC Line

**Configuration Attributes** 

<u>Converter AC Line</u> <u>Monitoring Attributes</u>

Converter AC Line Source
Configuration Attributes

Converter Bus Voltage

Control Configuration
Attributes

<u>Converter Bus Voltage</u> Control Signal Attributes

<u>Converter Control Mode</u>

Attributos

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Required - G Optional - NED	Get/GSV	Т	LWORD	-	-	-	Refer to Rockwell Automation Specific Exceptions

This attributes provides a 64-bit extension to the CIP Axis Faults 2 attribute bit map that represents the state of all Rockwell Automation specific runtime faults. Fault bits when set are latched until a fault reset occurs. A fault reset clears the runtime fault bits, but the bits set again immediately if the underlying exception condition is still present. Any exceptions whose CIP Axis Exception Action is configured to ignore or report as alarms do not appear in this attribute.

# **CIP Axis Alarms**

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Optional - All	Get/GSV	Т	LWORD	-	-	-	Refer to Standard Exceptions

A bit map that represents the current state of all standard alarm conditions. The bit map is identical to that of the CIP Axis Exceptions attribute. Only exception conditions whose Axis Exception Action is configured to report as an alarm appear in this attribute, and will not be reported in the CIP Axis Faults attribute. Alarm bits when set are not latched and will clear as soon as the underlying exception condition is corrected.

# CIP Axis Alarms 2

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Optional - All	Get/GSV	Т	LWORD	-	-	-	Refer to Standard Exceptions

This attributes provides a 64-bit extension to the CIP Axis Alarms attribute bit map representing the current state of all standard alarm conditions. The bit map is identical to that of the CIP Axis Exceptions attribute. Only exception conditions whose CIP Axis Exception Action is configured to report as an alarm appear in this attribute, and will not be reported in the CIP Axis Faults attribute. Alarm bits when set are not latched and will clear as soon as the underlying exception condition is corrected.

# CIP Axis Alarms - RA

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Optional- All	Get/GSV	Т	LWORD	-	-	-	Refer to Rockwell Automation Specific Exceptions

A bit map that represents the current state of all Rockwell Automation specific alarm conditions. Only exception conditions whose Axis Exception Action is configured to report as an alarm appear in this attribute, and will not be reported in the CIP Axis Faults attribute. Alarm bits when set are not latched and will clear as soon as the underlying

#### Attributes

Converter Current Control
Configuration Attributes

**Converter Current Control** 

Signal Attributes

**Converter Current** 

Reference Configuration

<u>Attributes</u>

**Converter Current** 

Reference Signal Attributes

**Converter Output** 

**Attributes** 

Converter Reactive Power

**Control Attributes** 

Converter Types

<u>Current Control Signal</u>

<u>Attributes</u>

<u>Current Control</u>

**Configuration Attributes** 

Cyclic Read and Cyclic Write

DC Bus Condition

**Attributes** 

**Device Function Codes** 

**Device Commissioning** 

<u>Attributes</u>

**Drive General Purpose I/O** 

**Attributes** 

**Drive Output Attributes** 

**Drive Parameters** 

**Event Capture Attributes** 

**Exception Factory Limit** 

<u>Info Attributes</u>

**Exception User Limit** 

**Configuration Attributes** 

Exception, Fault and Alarm

<u>Attributes</u>

**Exceptions** 

Fault and Alarm Behavior

<u>Feedback Interface Types</u>

**Feedback Configuration** 

<u>Attributes</u>

**Frequency Control** 

Configuration Attributes

<u>Frequency Control Signal</u>

**Attribute** 

<u>General Feedback Info</u>

**Attributes** 

General Feedback Signal

**Attributes** 

<u>General Linear Motor</u>

<u>Attributes</u>

**General Motor Attributes** 

General Permanent

**Magnet Motor Attributes** 

General Rotary Motor

exception condition is corrected.

# CIP Axis Alarms 2 - RA

Usage	Access	Т	Data Type	Default	Min	Max	Semantics of Values
Optional- All	Get/GSV	Т	LWORD	-	-	-	Refer to Rockwell Automation Specific Exceptions

This attributes provides a 64-bit extension to the CIP Axis Alarms 2 RA attribute bit map that represents the current state of all Rockwell Automation specific alarm conditions. Only exception conditions whose CIP Axis Exception Action is configured to report as an alarm appear in this attribute, and will not be reported in the CIP Axis Faults attribute. Alarm bits when set are not latched and will clear as soon as the underlying exception condition is corrected.

# See also

**Exceptions** 

Module Node Fault and Alarm Attributes

**Standard Exceptions** 

**Rockwell Automation Specific Exceptions** 

### **Attributes**

**Guard Safety Attributes** 

**Guard Safety Status** 

**Attributes** 

<u>Hookup Test Configuration</u>

<u>Attributes</u>

<u>Hookup Test Result</u>

<u>Attributes</u>

**Identify Motion Axis** 

**Attributes Based on Device** 

**Function Codes** 

**Induction Motor Attributes** 

**Inertia Test Configuration** 

**Attributes** 

**Inertia Test Result** 

**Attributes** 

<u>Initialization Faults</u>

<u>Attributes</u>

**Interior Permanent Magnet** 

Motor Attributes

<u>Linear PM Motor Attributes</u>

**Load Transmission and** 

Actuator Attributes

<u>Local Mode Configuration</u>

<u>Attribute</u>

Module/Node Fault and

<u>Alarm Attributes</u>

Motion Control Axis

**Behavior Model** 

Motion Control

**Configuration Attributes** 

Motion Control Interface

<u>Attributes</u>

**Motion Control Methods** 

**Motion Control Modes** 

Motion Control Signal

**Attributes** 

Motion Control Status

<u>Attributes</u>

Motion Database Storage

<u>Attributes</u>

Motion Dynamic

Configuration Attributes

Motion Fault and Alarm

**Exceptions** 

**Motion Homing** 

**Configuration Attributes** 

**Motion Instruction** 

**Compatibility** 

**Motion Planner** 

**Configuration Attributes** 

Motion Planner Output

Attributes

▶ Motion Scaling Attributes

**Motor Attributes** 

#### **NOTOR ATTRIBUTES NOGE**

Motor Test Result

Attributes

No Control Mode

**Position Control Mode** 

Position Loop Signal

**Attributes** 

Position Loop

**Configuration Attributes** 

**Power and Thermal** 

**Management Configuration** 

<u>Attributes</u>

**Power and Thermal** 

Management Status

<u>Attributes</u>

**Replicated Attributes** 

Required vs. Optional Axis

<u>Attributes</u>

Reset an APR Fault

**Rockwell Automation** 

Specific CIP Axis Alarm

<u>Names</u>

**Rockwell Automation** 

**Specific Exceptions** 

**Rockwell Automation** 

Specific CIP Axis Fault

<u>Names</u>

Rockwell Automation

<u>Specific Initialization Faults</u>

**Rockwell Automation** 

Specific Start Inhibits

Rotary PM Motor Attributes

Standard CIP Axis Fault and

**Alarm Names** 

Standard Exceptions

Rotary PM Motor Attributes

**Standard Initialization** 

<u>Faults</u>

**Standard Start Inhibits** 

Start Inhibits Attributes

State Behavior

Stopping and Braking

<u>Attributes</u>

<u>Torque Control Mode</u>

Torque/Force Control

**Configuration Attributes** 

Torque/Force Control

Signal Attributes

<u>Velocity Control Mode</u>

<u>Velocity Loop Configuration</u>

**Attributes** 

<u>Velocity Loop Signal</u>

Attributes

▶ Module Configuration Attributes

## **Bit Addressing**

Common Attributes

**Data Conversions** 

Elementary data types

LINT data types

Floating Point Values

<u>Immediate values</u>

Index Through Arrays

Math Status Flags

Motion Error Codes (.ERR)

<u>Structures</u>

- Equipment Sequence instructions
- ▶ Equipment Phase Instructions
- ▶ Alarm Instructions
- Advanced Math Instructions
- Array (File)/Misc Instructions
- Array (File)/Shift Instructions
- ▶ ASCII Conversion Instructions
- ASCII Serial Port Instructions
- **Bit Instructions** ■
- Debug Instructions
- Drives Instructions
- Drive Safety Instructions
- For/Break Instructions
- ▶ Filter Instructions

- Move/Logical Instructions

- Math Conversion Instructions
- Metal Form Instructions
- Motion Configuration
  Instructions
- Motion Event Instructions
- Motion Group Instructions
- Motion Move Instructions
- Motion State Instructions
- ▶ Multi-Axis Coordinated Motion Instructions
- ▶ Program Control Instructions
- Sequencer Instructions
- Special Instructions
- Timer and Counter Instructions
- ▶ <u>Trigonometric Instructions</u>
- ▶ Process Control Instructions

- Sequential Function Chart (SFC) Instructions

- Studio 5000 Logix Designer
  Glossary

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